

# NAWC LKE DRAWING UPDATE SHEET

03172-0009 PG 1 OF 2

A. ON ALL DRAWINGS, USE THE FOLLOWING IDENTIFICATION NOTE INSTEAD OF "MIL-STD-130" NOTE:  
**"IDENTIFY BY MARKING WITH NAWC PART NUMBER, CAGE CODE AND CONTRACT NUMBER IN  
 ACCORDANCE WITH SAE AS478."**

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515053-290-0 REVISION F -----

A92791-34 REVISION 43 IN "DOCUMENT" BLOCK, ADD "NAEC-MISC-08787".

403072-1 REVISION AH ABOVE BILL OF MATERIAL, DISREGARD "CRITICAL SAFETY ITEM".

IN NOTE 16, SAE AMS 6348 (SUPERSEDING "AMS6348").

DISREGARD NOTE 20, IN LIEU THEREOF THE FOLLOWING SHALL APPLY:  
 REMOVE BURRS AND BREAK ALL SHARP EDGES .015 MAX.

DISREGARD NOTE 21, IN LIEU THEREOF THE FOLLOWING SHALL APPLY:  
 EACH FINISHED PART SHALL BE 100% MAGNETIC PARTICLE INSPECTED IN  
 ACCORDANCE WITH ASTM E1444 PERFORMED BY BOTH CIRCULAR AND  
 LONGITUDINAL METHOD. THE WET PROCESS SHALL BE USED. NO INDI-  
 CATIONS GREATER THAN 1/16 INCH ARE ALLOWED EXCEPT NO INDICA-  
 TIONS GREATER THAN 1/32 INCH ARE ALLOWED IN THE 1.25 DIA. HOLE.

IN NOTE 24, ASME B46.1 (SUPERSEDING "ANSI/ASME B46.1").

IN NOTE 27A, SAE AMS-H-6875 (SUPERSEDING "MIL-H-6875") AND SAE AMS  
 2759/1 (SUPERSEDING "AMS 2759/1").

IN NOTE 27C, SAE AMS 2759/1 (SUPERSEDING "AMS 2759/1").

IN NOTE 27, C.3, SAE AMS 2759/1 (SUPERSEDING "AMS 2759/1").

409484 REVISION J -----

NOTE 1: WHERE NAVAL AIR ENGINEERING CENTER MATERIAL AND PROCESS  
 REQUIREMENTS (MPR'S) AND NAWC-ENG REPORTS ARE REFERENCED, THE  
 MPR'S AND REPORTS SHALL PREVAIL OVER ANY OTHER SPECIFICATIONS  
 CITED. THE FOLLOWING IS A LIST OF MPR'S AND REPORTS THAT ARE  
 REQUIRED AND APPLY:

MPR 1007 REVISION U

WHERE MPR 1007 IS REFERENCED, THE FOLLOWING CHANGES SHALL  
 APPLY: PARA. 8.1, PARA. 4 (SUPERSEDING "PARA. 4.4").

NAEC-MISC NO. 08787 REVISION D

WHERE REPORT IS REFERENCED, THE FOLLOWING CHANGES SHALL  
 APPLY: PARA. 2.1, MIL-PRF-121 (SUPERSEDING "MIL-B-121"); MIL-P-24216  
 (SUPERSEDING "MIL-P-24216A"); PARA. 3.2.2.1.1, MIL-P-24216 (SUPERSEDING  
 "MIL-P-24216A"); PARA. 5.1, ADD CLASS II TO MIL-C-16173, GRADE 1; PARA.  
 5.2, MIL-PRF-121 (SUPERSEDING "MIL-B-121"); PARA. 6.3, NAVAL AIR

NOTE 1:

- (CONTD) WARFARE CENTER, LAKEHURST, NJ 08733 (SUPERSEDING "NAVAL AIR ENGINEERING CENTER, PHILADELPHIA, PA 19112").
- NOTE 2: WHERE REFERENCED ON DRAWINGS, THE FOLLOWING NOTES SHALL APPLY:  
ASME Y14.100 (SUPERSEDING "MIL-STD-100" AND "ASTM Y14.100").
- NOTE 3: **UNLESS OTHERWISE SPECIFIED, IDENTIFY BY MARKING WITH NAWC PART NUMBER, CAGE CODE AND CONTRACT NUMBER IN ACCORDANCE WITH SAE AS478.**
- NOTE 4: SECTION 326 OF THE 1993 DEFENSE AUTHORIZATION ACT PLACES RESTRICTIONS ON THE USE OF CLASS I OZONE DEPLETING SUBSTANCES (ODS). UNTIL SUCH TIME AS THESE CLASS I ODS'S ARE ELIMINATED FROM MILITARY DRAWINGS AND SPECIFICATIONS (INCLUDING SECOND TIER, I.E., THOSE SPECIFICATIONS LISTED IN THE SPECIFICATIONS LISTED ON THE DRAWINGS), THE FOLLOWING SHALL APPLY:
1. THE CONTRACTOR SHALL USE A GOVERNMENT APPROVED NON-OZONE DEPLETING SUBSTANCE.
  2. IF A GOVERNMENT APPROVED NON-OZONE DEPLETING SUBSTANCE IS UNKNOWN/ UNAVAILABLE, THE CONTRACTOR SHALL CONTACT 4.8.1.4 AT NAWCAD LAKEHURST FOR AN ACCEPTABLE SUBSTITUTE, AN ALTERNATE PROCESS OR A WAIVER OF THE REQUIREMENT.